

## 520.495/530.495/580.495 Microfabrication Laboratory

<b>Flow Cytometer</b>	
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<b>Lab 8: Anodizing Bonding</b>	
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This week we will finish the fabrication of the flow cytometer by anodically bonding the Si substrate to a pre-drilled borofloat glass. The bonding will help to encapsulate the microfluidic channels so that pressure can be applied at the inlets during the testing of the chip.

### **Preliminaries:**

1. All the cleaning procedures (except using spin/rinse/dryer) should be done in the hood. Aprons, protective sleeves, gloves, face shield, lab coat, and goggles must be worn during cleaning procedures. Wear plastic disposable gloves at all times.

2. Transfer wafers with tweezers; try to grasp the wafer at the same place each time, usually at the flat edge.

3. Today we will be working with extremely high voltages and temperatures. BE EXTRA CAREFULL

### **I. PRELAB ASSIGNMENT:**

1. What voltage is required to do the anodizing bonding?
2. Is this voltage lethal to people?

### **II. LAB WORK:**

#### **Task #1: Marking and Drilling Fluidic Ports:**

1. Set the Hotplate temperature to 120C
2. Heat the borofloat glass on the hotplate for about 60 seconds
3. Apply the wax onto the glass by rubbing the wax stick onto the heating glass
4. Place the microscope slice on top of the melting wax.
5. Removed the bonded glass piece from the hotplate and allows it to cool down
6. Mark the 4 positions to be drilled on the borofloat glass using CAVITY MASK
7. Drill through the borofloat glass at the 4 marked positions
8. Separate the bonded piece by heat it up at 120C

9. Place the borofloat glass piece into acetone to completely remove the wax.

### **Task #2: Anodic Bonding: (DANGER! HIGH VOLTAGE)**

1. Align and bond the borofloat glass with diced microfluidic chips.
2. Be very, very careful with this task because we are dealing with high temperature and extremely high voltage.
3. Turn off the power generator before touching anything. **NEVER leave the bonding apparatus unattended!**
4. Bonding Temperature = 400C
5. Bonding voltage = 1000 V
6. Bonding time = 10 minutes (but it may vary, ask the lab assistant for advise)

### **III. POSTLAB ASSIGNMENT:**

1. Why did we use borofloat glass to do the bonding instead of regular glass such as the microscope slide?

*Lab procedure prepared by H. Vo, A.G. Andreou and J. Wang, Fall 2003.*